Prepared by: Proctor Engineering Group, Ltd. San Rafael, CA 94901 (415) 451-2480

Procedure For HVAC System, Testing, Repair, And Quality Improvement

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Signature	Date
Name	Company

93.115

SHELL LEAKAGE TESTING PROCEDURE

All appliances should pass the Combustion Appliance Safety Test Procedure prior to this test.

Date	Name	Phone
Address		City
1.	of the project. In building shell. T • Closing all win • Closing all fire • Ensuring that a • Opening all int	
2.	taken (fireplace v	penings that must be blocked off before the test is vithout damper, whole house fan, etc.) record their omments and block them.
3.		r door to pressurize the house. Zero the gages with doors closed and all exhaust devices off.
4.	Adjust all combuduration of the te	stion appliances to the pilot or off positions for the ests.
5 # of Storic	factor for the bui	d building height (in # of stories) and the shielding lding.
6 House Pr Fan Flow Flow Ring	point CFM50 me maintain minim	uilding to 50 pa. and record the results of the single asurement. Do not forget to use low flow rings (to um fan pressure) or wind dampening devices if
7.		ustion appliances, windows and doors, dampers, and es to the condition in which they were found.
	СО	MMENTS

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AIR CONDITIONER EFFICIENCY TEST PROCEDURE

Use this form for testing air conditioners when the outdoor temperature is above 70°F ATTEMPT TO KEEP THE TEMPERATURE AT THE RETURN AIR GRILLE CLOSE TO 80°F

Date	· · · · · · · · · · · · · · · · · · ·	Name Phone
Addre	ess	City
1.		Inform the homeowner of the purpose and procedures of your part of the project. Inform them that you will test the leakage of the duct system. This will require: • Turning the air conditioner on for the tests. • Making two test holes in the duct system. (They will be patched). • Turning power off to the house for a short period of time.
2.	Manf. Mod.	Record the manufacturer and model number from the outside unit nameplate.
3.	Capacity EER	Look up the rated cooling capacity and EER for the Air Conditioner in the Carrier Blue Book or ARI directory.
4.	Capacity Tons	Convert cooling capacity to tons. Capacity / 12,000 = Tonnage
5.		Make holes to measure temperatures in both the supply and return systems. THIS MUST BE SOMEWHAT DISTANT FROM THE AIR HANDLER, AS WELL AS WHERE THE AIR IS MIXED AND HAS GOOD VELOCITY. Prepare thermocouples to measure temperatures in both locations. Do not insert the wet bulb probes yet. They will dry out.
6.		Locate outdoor thermocouple to read temperature of air entering condenser
<i>7</i> .		Locate the house meter and breaker panel.
8.		If it is above 75°F outside, open as many windows and doors as necessary to keep the inside temperature as close to 80°F as possible.
9.	A1 Cfm	Record the return duct leakage from the duct leakage test form.
10.		Set thermostat at coolest setting. Turn on the unit and start watch to measure time.

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11 Grille #1 Grille #2 Grille #3 Grille #4 Total	With the filters in and after at least ten minutes (to allow the coil to get wet), measure every return flow with the flow hood and record the results. IF SYSTEM HAS A SINGLE RETURN GRILLE, DIVIDE THE GRILLE AND TAKE TWO READINGS. ADD THE SUM OF BOTH READINGS FOR EACH GRILLE.
12 Supply Return	Measure supply and return plenum pressures.
13. D Sup WB. E Sup DB. F Ret WB. G Ret DB.	At EXACTLY 15 minutes record: The supply and return wet bulb and dry bulb temperatures. Make sure the wick for the wet bulb temperature does not dry out.
14. H Meter Kh I # of rev J Seconds	Turn off ALL breakers except those to the Air Conditioner and the air handler. Measure watts from house meter test.
15 F°	Record the outdoor air temperature from the outside thermometer.
16.	Set thermostat back to original setting.
17. A ₂ Cfm	Calculate the amount of return system duct leakage at actual operating pressures using the information from step # 12 and the multiplier table (provided).
18. Total Flow C CFM/Ton	Calculate total system air flow. Total system air flow equals: (A2) Return leakage +(B) Total grill flow = (C) Total flow Calculate Air Flow / Nominal Ton (C) Flow across coil +Tons = CFM/Ton

SENSIBLE AND LAT	TENT CAPACITY	(
19.	- "			
SENSIBLE CAP	ACITY (H _S)			
(G) Re	t dry bulb - (E)) Sup di	ry bulb = T	emp. Split
(C) CF	м х	Temp. Split X 1	$1.08 = (H_S)_{}$	stu/hr.
LATENT CAPA	CITY (H _L)			
(F) Re	turn wet (G)_	dry	Return Grains	s/lb (from chart)
(D) Si	apply wet (E)_	dry	Supply Grains	s/lb (from chart)
		=	Change in Gr	ains per lb
(C) CF	M X		$s X .68 = (H_L)_{_}$	-
CHECK CALCU	ILATION			
***************************************	(H _L) +	$(H_S) = $	(H _{T1})	
TOTAL CAPACITY				
20.				
ENTHALPY CH	IANGE			
	turn wet bulb		Return Enthalpy (from	n table)
(D) Su			Supply Enthalpy (from	
			Change in Enthalpy	
TOTAL CAPAC	ITY (H _{T2})			
		Change in Entha	lpy $X = (H_{T2})_{-}$	Btu/hr.
ll '		•	Efficiency test must be	
INPUT AND EER	***			
21.				
ACTUAL INPU			_	- 4-1-
	(H) Kh X (I) # of Revs. X 3600) ÷ (J) seconds = INPUT (Watts)			
	ENERGY EFFICIENCY RATIO			
(H _{T2})	_ CAPACITY	÷ INF	PUT = EE	R
	ld be plotted on to for the air condition		graph. The result shoume EER rating.	ıld be above the

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93.115 FURNACE EFFICIENCY TEST PROCEDURE All appliances should pass the Combustion Appliance Safety Test Procedure prior to this test.

Date	N	Jame Phone
Addre	ess	City
1.	·	Inform the homeowner of the purpose and procedures of your part of the project. Inform them that you will test the efficiency of the heating system. This will require: • Turning the furnace on for the tests. • Making two test holes in the duct system. (They will be patched).
2.		Cycle heating system from <u>thermostat</u> before starting to make sure it works. If heating system does not turn on, STOP! Inform customer.
3.		Set thermostat down to lowest setting.
4.		Drill holes in hot air delivery and return air plenums. Insert thermocouples to measure the temperatures.
5.	Measured Amps Anticipator	Measure the amperage through the thermostat with your ammeter and record the measured amperage. Check the anticipator and record its setting.
6.		Set the thermostat at the warmest setting and start your stop watch to time the five minute heat rise test.
7.	Fan On Temp. Fan On Time	Record the temperature at the supply plenum when the air handler fan turns on. Also record the elapsed time to fan on.
8.	CLS Temp CLS Time Limit Setting	While waiting for heat rise test, if gas shuts off, record temperature at supply plenum and time. If gas shuts off, record the limit switch setting. If the gas shuts off, record cycled on the limit switch (CLS) on STEP #9 and move to STEP #10.
9.	SupplyReturn \(\Delta \text{ T (A)} \)	At five minutes, measure the heat rise and record (hot air temperature minus the return air temperature). HEAT RISE CAN'T BE MEASURED IF THE SYSTEM CYCLED ON THE LIMIT SWITCH! (Always show subtraction)
10.	SSE (B)	Measure the furnaces steady state efficiency after at least twenty minutes of continual burn time.
11.		Set thermostat back to original setting.
12.	Fan Off Temp.(C)	Record the temperature at supply plenum when the air handler fan shuts off.
13.	Efficiency	Efficiency \approx SSE (B) +.050008 X Δ T (A) - 1.1 X ((C) - 83) / 300 This calculation applies to conventional furnaces with stamped steel heat exchangers only.

93.115

DUCT LEAKAGE TESTING PROCEDURE

All appliances should pass the Combustion Appliance Safety Test Procedure prior to this test.

Date	Name Phone
Address	City
1.	Inform the homeowner of the purpose and procedures of your part of the project. Inform them that you will test the leakage of the duct system. This will require: • Covering all supply and return grilles. • Making two test holes in the duct system. (They will be patched).
2.	Seal all registers in the home with paper and masking tape. Have the customer assist you in finding all of the registers.
3.	Make holes to measure pressures in both the supply and return systems. THIS MUST BE SOMEWHAT DISTANT FROM THE AIR HANDLER.
4.	Install Duct Blaster TM at the largest least restrictive return grille. If the return system is extremely leaky or restrictive install the Duct Blaster TM at the air handler blower compartment opening. Remove Filter.
5 S. Pressure R. Pressure DB Fan Press 0 1 2 3 DB Flow Ring	Pressurize the supply plenum to 25 pa ΔP with respect to outside. As soon as the supply plenum is at 25 pa ΔP with respect to outside, Check every register seal to ensure an air tight seal and measure both plenum pressures, fan pressure, and flow ring configuration. Once all measurements have been made turn off the Duct Blaster TM .
6 S. Pressure R. Pressure	Cover the opening of the Duct Blaster TM and perform the Half Nelson by turning on the air handler fan at the fan switch on the thermostat. Record the return and supply plenum pressures. Do not leave the fan on any longer than necessary.
7 B	Divide the supply pressure by the return pressure to obtain B.
8 DB Airflow	Calculate the air flow through the Duct Blaster TM using the formulas supplied with the Duct Blaster TM .
9 S. Leakage + R. Leakage Total Leakage	Using the Half Nelson/leakage at 50 tables (provided) calculate the supply and return leakages. Leakage equals CFM flow measured with Duct Blaster™ times the multiplier from the table.
10.	When leakage testing has been completed make sure that all coverings over the registers are removed and the filter reinstalled.

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COMBUSTION APPLIANCE SAFETY TEST PROCEDURE

All houses MUST pass these tests before & after any duct or shell sealing work is performed

Date	Name	Phone
Address		City

COMMONLY VENTED UNITS

Tests should take place with the appliances in the configuration that they normally function.

WATER HEATER & FURNACE TESTS

1.	Place thermometer outside in the shade on way into the home.
2.	Cycle heating system from thermostat before starting to make sure it works. Relight pilot if necessary. If heating system does not turn on, STOP! Inform customer.
3.	Set thermostat down.
4.	Record outside temperature
5. Yes No Location	Do you smell any gas leaks near the furnace or water heater? If gas leaks are detected record the location of all leaks found and inform customer of the repairs needed. Record all gas leaks as emergency situations. If there is a major gas leak discontinue testing.
6.	Turn on all fans that exhaust from the home (including cloths dryer, Jennaire™ type stoves, central vacuum systems, but not a whole house fan). Clean or remove any filters in the dryer/exhaust fans. Close all exterior windows and doors.
7. Draft Hood Yes No	Does the furnace have a draft hood? If there is, drill a hole in gas vent two feet above the draft hood. If the furnace has an induced draft, drill hole in the flue two feet from the cabinet.
8	Drill a hole in the water heater gas vent two feet above the draft hood
9. Yes No	(Open combustion forced-air only) Does heating system draw return air from the furnace room? If Yes, the return opening must be fixed. Record the work and materials needed in the comments.
9. Yes No	Is there is any carbon in the furnace heat exchanger(s), draft hood, or gas vent?
10. Yes No	Is there is any carbon in the water heater center tube, draft hood, or gas vent?

11	List the input ratings of all of the gas appliances in the space:
	Calculate total input
TotalA	
12.	Mark the existing water temperature setting on the water heater. Raise the temperature setting or run water to keep burner on for five minutes.
13.	Close door to the water heater and heating system room.
14.	Set furnace thermostat to highest setting. Start your watch for five minute safety test when burners ignite.
15. White Flames? Yes No	Check how flames are burning. Do you notice any yellow/white in the flames? If yes, record in comments.
Roll out?	Any Roll out? If yes, record in comments.
Yes No	If rollout is severe inform customer of the repairs needed, record as emergency and discontinue testing.
16. Flame Interference Yes No	(Forced-Air Only) Do furnace flames burn differently with the fan operating? If Yes, STOP! Inform the customer that the furnace must have a cracked heat exchanger test performed before the program can work on their home. Discontinue testing.
17. Yes No	While waiting, is the flue or vent disconnected, rusted, or have any other defect that can leak combustion products into the home? If Yes, inform customer of the repairs needed, record in comments and as an emergency. Discontinue testing.
18.	Record the location of the water heater and furnace.
19. Required	Calculate combustion air area required in each location.
A /4000= sq.in	
Present <u>High /Low sq.in</u>	High <u>and</u> low free area* present * If free area is unknown assume 50% of gross area.
Required $A \qquad /20 = \text{cu.ft.}$	OR Calculate combustion air volume required
Present cu.ft.	Unobstructed volume present
Yes No	Is there adequate combustion air for all the appliances in the space?

20.				If there is inadequate combustion air, inform customer and record the size and location of vents needed in comments.
21.	C.O. Draft	Yes	No	At five minutes, check the furnace with the gas burning:
	Spillage	Yes	No	
22.	C.O.	Yes	No	At five minutes, check the water heater with the gas burning:
	Draft			
	Spillage	Yes	No	
23.	C.O. Draft	Yes	No	Open the water heater/furnace room door and check the furnace with the gas burning:
	Spillage	Yes	No	
24.	C.O. Draft	Yes	No	Open the water heater/furnace room door and check the water heater with the gas burning:
	Spillage	Yes	No	
25.				If C.O. exceeds 100 ppm, record all details necessary in comments and inform customer of the repairs needed. Record as an emergency situation.
26. ACCEPTABLE DRAFT IS:				If spillage is present, or draft is not acceptable, inform customer of the repairs needed.
Outside temp > 80°F005" or more negative Outside temp 30 to 80°F01" or more negative Outside temp < 30°F02" or more negative			gative to 80°F gative 0°F	IF SPILLAGE IS PRESENT, OR COMBUSTION PRODUCTS ARE LEAKING FROM THE FLUE/VENT <u>AND</u> CO EXCEEDS 100 PPM, RECORD AS EMERGENCY, INFORM CUSTOMER OF THE REPAIRS NEEDED. DISCONTINUE TESTING.
27.				Set the furnace thermostat down and return the water heater thermostat to original setting. Turn off all exhaust fans turned on in step 6.
28.	C.O. Yes	s No)	Turn on gas clothes dryer and start your watch to measure time. At three minutes test at the exhaust outlet for CO. CO content must be less than 100 ppm. If CO exceeds 100 ppm record as emergency, inform customer of the repairs needed.

29.	C.O. Yes	No	Turn on all burners on the gas oven and stove and start your watch to measure time. At one minute test at approximately twelve inches above each burner individually for CO. At three minutes test at the exhaust outlet of oven. CO content must be less than 100 ppm. If CO exceeds 100 ppm record as emergency, inform customer of the repairs needed.

COMMENTS	
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COMBUSTION APPLIANCE SAFETY TEST PROCEDURE

All houses MUST pass these tests before & after any duct or shell sealing work is performed

Date	Name	 Phone
Address		 City

INDIVIDUALLY VENTED UNITS

Tests should take place with the appliances in the configuration that they normally function.

FURNACE TEST

1.	Place thermometer outside in the shade on way into the home.
2.	Cycle heating system from thermostat before starting to make sure it works. Relight pilot if necessary. If heating system does not turn on, STOP! Inform customer.
3.	Set thermostat down.
4°F	Record outside temperature
5. Yes No Location	Do you smell any gas leaks near the furnace? If gas leaks are detected record the location of all leaks found and inform customer of the repairs needed. Record all gas leaks as emergency situations. If there is a major gas leak discontinue testing.
6.	Turn ON all fans that exhaust from the home (including cloths dryer, Jennaire™ type stoves, central vacuum systems, but not a whole house fan). Clean or remove any filters in the dryer/exhaust fans. Close all exterior windows and doors.
7. Draft Hood Yes No	Does the furnace have a draft hood? If there is, drill hole in gas vent two feet above the draft hood. If the furnace has an induced draft, drill hole in the flue two feet from the cabinet.
8. Yes No	(Open combustion forced-air only) Does heating system draw return air from the furnace room? If Yes, the return opening must be fixed. Record the work and materials needed in the comments.
9. Yes No	Is there is any carbon in the heat exchanger, draft hood, or gas vent?
10.	List the input ratings of all of the gas appliances in the space: Calculate total input (Btuh)
TotalA	
11.	Close door to heating system room.

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21.	If C.O. exceeds 100 ppm, record the heat exchanger shell(s) that have C.O. present and inform customer of the repairs needed. Record as an emergency situation.
22. ACCEPTABLE DRAFT IS:	If spillage is present, or draft is not acceptable, inform customer of the repairs needed.
Outside temp > 80°F005" or more negative Outside temp 30 to 80°F01" or more negative Outside temp < 30°F02" or more negative	
23.	Set the thermostat down and the fan switch to ON.

WATER HEATER TEST

24	Record the location of the water heater.
25.	Drill hole in gas vent two feet above the draft hood.
26. Yes No	Is there is any carbon in the center tube, draft hood, or gas vent?
27. Yes No Location	Do you smell any gas leaks near the water heater? If gas leaks are detected record the location of all leaks found and inform customer of the repairs needed. Record all gas leaks as emergency situations. If there is a major gas leak discontinue testing.
28.	Close door to water heater room
29.	Mark the existing water temperature setting.
30.	Raise the temperature setting or run water to keep burner on for five minutes. Start your watch for five minute test.
31.	List the input ratings of all of the gas appliances in the space:
Total A	Calculate total input
32. Yes No	While waiting, is the flue or vent disconnected, rusted, or have any other defect that can leak combustion products into the home? If Yes, inform customer of the repairs needed, record as emergency and discontinue testing.

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33.	Required		Calculate combustion air area required in each location.
<u>A</u>	/4000=	sq.in	
	Present		
Higl	n /Low	sq.in	High <u>and</u> low free area* present * If free area is unknown assume 50% of gross area.
	Required		OR
<u>A</u>	<u>/20 =</u>	cu.ft.	Calculate combustion air volume required
	Present	cu.ft.	Unobstructed volume present
	Yes No		Is there adequate combustion air for all the appliances in the space?
34			If there is inadequate combustion air, inform customer and record the size and location of vents needed in comments.
35.	C.O. Yes	No	At five minutes, check the water heater with the gas burning:
	Draft		
	Spillage Yes	No	
36.	C.O. Yes Draft	No	Open the water heater room door and check water heater with the gas burning:
ŀ	Spillage Yes	No	·
37.			If C.O. exceeds 100 ppm, inform customer of the repairs needed. Record as an emergency situation.
_	ACCEPTABLE DRAFT IS:		If spillage is present, or draft is not acceptable, inform customer of the repairs needed.
0 Oi 0 Oi	atside temp > 80 05" or more ne atside temp 30 t 1" or more neg atside temp < 30 2" or more neg	gative to 80°F tative 0°F	
39.			Return water heater thermostat to original setting and turn off all exhaust fans turned on in step 6. Turn the furnace fan to AUTO.

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40. C.O. Yes No	Turn on gas clothes dryer and start your watch to measure time. At three minutes test at the exhaust outlet for CO. CO content must be less than 100 ppm. If CO exceeds 100 ppm record as emergency, inform customer of the repairs needed.
41. C.O. Yes No	Turn on all burners on the gas oven and stove and start your watch to measure time. At one minute test at approximately twelve inches above each burner individually for CO. At three minutes test at the exhaust outlet of oven. CO content must be less than 100 ppm. If CO exceeds 100 ppm record as emergency, inform customer of the repairs needed.

COMMENTS	

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HEAT PUMP EFFICIENCY TEST PROCEDURE

Date		Name	Phone
Addr	ess		City
1.		Inform the homeowner of the purpose and of the project. Inform them that you will te system. This will require: • Turning the heat pump on for the tests. • Making two test holes in the duct system. • Turning power off to the house for a shor	st the leakage of the duct (They will be patched).
2.	Manf. Mod.	Record the manufacturer and model number nameplate.	er from the outside unit
3.	Capacity EER	Look up the rated cooling capacity and EER the Carrier Blue Book or ARI directory.	for the Air Conditioner in
4.	Capacity Tons	Convert cooling capacity to tons. Capacity / 12,000 = Tonnage	
5.		Make holes to measure temperatures in the the plenum and in one hole in the return pl HOLES MUST BE SOMEWHAT DISTANT THERMO-COUPLES CAN NOT BE ALLOW HEAT. Prepare thermocouples to measure locations.	lenum. THE SUPPLY FROM THE COIL. VED TO SEE THE STRIP
6.		Locate outdoor thermocouple to read temper condenser	erature of air entering
7.	□ Yes □ No	Start heat pump by activating ONLY the fire Check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the fire check and record if there is current to the start heat pump by activating ONLY the start	•
8.		Switch the thermostat to the emergency heasetting and start your watch to measure tim	
9.	Supply Return Δ T	At EXACTLY 5 minutes record: The two sustemperature. The average supply temperature temperature determines the temperature d (#1 Supply + #2 Supply) /2	ture minus the return ifferential.
10.	Amps #1 Amps #2 Volts	Measure and record the volts and amps on	both legs to the heat strips.
11.		Set the thermostat back to its original settin	g.

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12.	AIR FLOW =	
	Strip Heater	_Amps. X Volts = Watts
	Air Flow (Watts / ΔT X 3.16 = CFM
	Air Flow / Nom.	Ton CFM / Tons = CFM/Ton
13.		Disable the heat strips by turning off a breaker or removing a thermostat wire. Only the power to the compressor and air handler must remain on.
14.		Switch to compressor only heating, set at warmest setting and restart your stop watch.
15.	Supply Return Δ T	At EXACTLY 15 minutes record: The two supplies and return temperature. The average supply temperature minus the return temperature determines the compressor cycle temperature differential. (#1 Supply + #2 Supply) /2 = Supply Avg.
16.	F°	Record the outdoor air temperature from the outside thermometer.
17.	Meter Kh # of rev Seconds Multiplier	Turn off all breakers except those to the heat pump and the air handler. Measure watts from house meter test.
18.		Set thermostat back to original setting.
	OTTOTIC CADACT	
	ACTUAL INPUT	atts / Δ T Strip) XΔ T Comp. = Watts
	(Strip Wats from house w	atts / Δ T Strip) XΔ T Comp. = Watts
20.	(Strip Wa ACTUAL INPUT Watts from house w (Kh X COEFFICIENT OF P	atts / Δ T Strip) X Δ T Comp. = Watts vatt meter: # of Revs. X 3600) / seconds = Watts
20.	(Strip Wa ACTUAL INPUT Watts from house w (Kh X COEFFICIENT OF P	atts / Δ T Strip) X Δ T Comp. = Watts vatt meter: # of Revs. X 3600) / seconds = Watts PERFORMANCE
20.	(Strip Wa ACTUAL INPUT Watts from house w (Kh X COEFFICIENT OF P	atts / Δ T Strip) X Δ T Comp. = Watts vatt meter: # of Revs. X 3600) / seconds = Watts PERFORMANCE UTPUT / ACTUAL INPUT = C.O.P. Use the minimum temperature split table and COP chart to determine if the system capacity and efficiency are within the
20.	(Strip Wa ACTUAL INPUT Watts from house w (Kh X COEFFICIENT OF P	AT Strip) X \(\Delta T \) Comp. = Watts watt meter: # of Revs. X 3600) / seconds = Watts PERFORMANCE UTPUT / ACTUAL INPUT = C.O.P. Use the minimum temperature split table and COP chart to determine if the system capacity and efficiency are within the allowable range.

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